CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 83MM REGULAR FTB
BRAND CODE-0690 (STD)

EFFECTIVE DATE: 04/30/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.90	IN. H2O				
DILUTION TARGET	:	23.0 +/- 5.0	%				

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE	: BULK: AJAX 563-6	PVA	61-001-A
	: FINDLEY 355-381-01	PVA	62-050-A
	: FULLER WB-3924-EL	PVA	61-458-A
SEAM ADHESIVE	: AJAX 3654-N	PVA	61-016-A
	: FULLER WB-3902U	PVA	61-444-A
	: NATIONAL 25-1088	PVA	61-210-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB
TROPICAL FILLER-PACK OV: A2000 - 12.00% MARLBORO TROPICAL AFTERCUT FTB

CIGARETTE PAPER : 27.25MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING AND SEAM ADHESIVES UPDATED TO CURRENT
: STATUS. OTHER MATERIALS UPDATED/DELETED IF
: APPLICABLE. NO WEIGHT CHANGE. OK TO MIX
: FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 4/24/92

PRINTING DATE : 4/24/92
PRINTING TIME : 11:18:10

APPROVED BY: Ed. Watts (cmd)

SUPERCEDES SPECIFICATION DATED: 12/16/91

2057682462

Source: https://www.industrydocuments.ucsf.edu/docs/pkhm0004